Beauty and Comfort…

Thermoplastic Comfort Systems (tcs®) Unbreakable Partials

For patients that do not want the unreliability of temporary appliances such as flippers, revealing partials such as acrylic with metal clasps, or expensive options like implants that require highly invasive surgery and long healing periods, tcs® Unbreakable partials may be the perfect choice. The tcs® Unbreakable partial allows the dentist to provide a lightweight flexible partial denture of exceptional comfort, beauty and reliability. tcs® Unbreakable is an extremely resilient high-performance material; tcs® restorations adjust and flex with the natural contours of the mouth.

tcs® Unbreakable’s lightweight and very durable nylon-based material means that thinner and more comfortable dentures can be created. Patients will not experience that awkward bulkiness that makes most denture wearers feel uncomfortable with their appearance. As the name implies, tcs® is unbreakable. There is no need to worry if the denture falls in the sink or even on a hard floor. Yet, incredibly, it is much thinner than conventional appliances.

tcs® Unbreakable benefits:

• The ideal degree of flexibility.
• Non-invasive treatment.
• Biocompatible and ideal for patients that are allergic to acrylic monomer.
• Low water absorption, that means the partial will not warp nor become brittle.
• Can be used in combination with metal framework or precision attachments.
• Natural hue allows the appliance to simulate real gums and teeth more organically.
• Unsightly metal clasps are simply gone forever. tcs® Unbreakable uses tissue colored clasps, designed to blend with natural dentition.
• Lifetime warranty against breakage
• Made in the USA

GROUP/ITEM # DESCRIPTION Color:
099-4002-01/S1 Removable partial material (S) shade 1 Light Pink
099-4002-01/S2 Removable partial material (S) shade 2 Standard Pink
099-4002-01/S3 Removable partial material (S) shade 3 Light/Dark Pink
099-4002-01/S4 Removable partial material (S) shade 4 Dark Pink
099-4002-01/SN Removable partial material (S) natural Natural
099-4000-01/M1 Removable partial material (M) shade 1 Light Pink
099-4000-01/M2 Removable partial material (M) shade 2 Standard Pink
099-4000-01/M3 Removable partial material (M) shade 3 Light/Dark Pink
099-4000-01/M4 Removable partial material (M) shade 4 Dark Pink
099-4000-01/MN Removable partial material (M) natural Natural
099-4005-01/L1 Removable partial material (L) shade 1 Light Pink
099-4005-01/L2 Removable partial material (L) shade 2 Standard Pink
099-4005-01/L3 Removable partial material (L) shade 3 Light/Dark Pink
099-4005-01/L4 Removable partial material (L) shade 4 Dark Pink
099-4005-01/LN Removable partial material (L) natural Natural
099-8015-01 tcs shade guide - 4 shades

FREE Shade Guide with purchase

www.americantooth.com 31A
tcs® MANUAL INJECTOR

The tcs® Manual Injector is used to inject molten nylon into the injection flask. This injector is the most economical of the available injection units. The principal benefit of having a manual injector is the easy maintenance, and longevity of the unit. The injector is used in conjunction with the Digital Furnace (G/I# 99-3512-01) or similar type furnace. With one furnace the injector yields approximately 30 cases per day, but with additional furnaces and Melting Cylinders, it can yield up to 120 cases per day.

GROUP/ITEM # DESCRIPTION
099-3506-01 tcs® Manual Injector

INJECTION FLASK

The tcs® Aluminum Flask is used for the injection of tcs® Unbreakable material. This item is milled from one piece of block aluminum; its extra smooth finish facilitates the de-flasking process. The tcs® Aluminum Flask is manufactured with a special Knock-Out Plug that is hammered out to make removal of the case easier and also helps eliminate damage to the flask. Many other flasks are casted and therefore, porous, causing stone to easily stick to them, significantly decreasing the life of the flask.

GROUP/ITEM # DESCRIPTION
099-3701-01 Injection Flask

GROUP/ITEM # DESCRIPTION
099-3705-01 Knock-Out Stand
099-3707-01 Knock-Out Rod

tcs® DIGITAL FURNACE

Designed to be simple and practical. This small digital furnace is used to melt thermoplastic nylons. The Melting Cylinder w/ Handle (G/I# 99-3703-01) and Bronze Plug (G/I #’s 99-3709-01 or 99-3712-01) are used in conjunction with the furnace. tcs® unbreakable is melted at 500º for 11 minutes. Temperature and time may vary slightly.

GROUP/ITEM # DESCRIPTION
099-3512-01 Digital Furnace 1 Chamber

KNOCK-OUT-STAND AND ROD

The Knock Out Stand is a steel cylinder used for purging the Melting Cylinder (Items# 99-3703-01) of the remaining tcs® Unbreakable Cartridge and the Bronze Disk after injection.

The Knock-Out Rod is a steel rod used in conjunction with the Knock-Out Stand to facilitate purging of the Melting Cylinder (Items# 99-3703-01) of the remaining tcs® Unbreakable Cartridge and the Bronze Disk after injection.

GROUP/ITEM # DESCRIPTION
099-3705-01 Knock-Out Stand
099-3707-01 Knock-Out Rod

“For those unfamiliar with the tcs® unbreakable partial material we recommend attending a tcs® training course”
**NIGHTGUARD POUR FLASK**

The Nightguard Pour Flask is used for the fabrication of tcs® Nightguards and to duplicate models. They are manufactured in lightweight aluminum. Easy to assemble, disassemble and clean.

GROUP/ITEM #  DESCRIPTION
099-3651-01  Nightguard Pour Flask

**2 IN 1 FLASK - DUPLICATING INVESTMENT FLASK**

Save time, money and space. New aluminum flask can be used for duplicates or investment models by simply flipping over the base. The innovative design allows the flask to only be filled according to the size of model, which is an excellent saving on paste. Unique open top design also prevents funneling of paste and time is saved because flask can be put in the water immediately. Additionally, after the mold is taken out of the flask for the case to be removed from the paste, the mold does not have to be put back into the flask, this is due to the new round design that helps the paste hold its integrity, a major benefit that additionally helps prevent distortion.

GROUP/ITEM #  DESCRIPTION
099-3653-01  2 in 1 Flask-Duplicating Investment Flask
POUR FLASK

The Pour Flasks are used for acrylic pour technique and to duplicate models. They are manufactured in light weight aluminum. Easy to assemble, disassemble and clean.

GROUP/ITEM #  DESCRIPTION
099-3650-01  Pour Flask

MODEL HOLDER

Model holder designed for surveying cases. Easy to place model and tilt into necessary position. Used for any surveying, block out, and attachment work. Made of solid aluminum.

GROUP/ITEM #  DESCRIPTION
099-3657-01  Model Holder

BOIL-OUT STRAINER

Convenient Tool for Boil-Out.
This strainer is used during Boil-Out to soak flasks in boiling water. It is fabricated to last, made out of stainless steel with an extra long handle for easy use. This strainer won’t break like most other strainers do. Additionally, it catches the teeth in case they come off during Boil-Out, no more hunting for teeth in Boil-Out Unit.

GROUP/ITEM #  DESCRIPTION
099-3609-01  Boil-Out Strainer
tcs® AUTOMATIC AIR INJECTOR W/BUILT-IN FURNACE

Equal pressure with every injection for consistent and accurate results. The tcs® Automatic Injector with Built-in Furnace is used to melt tcs® Unbreakable Nylon and inject it into the flask. The furnace is built-in to the injector eliminating the need to move the hot Cylinder with Handle and Molten Resin from the Furnace to the Injector. One of the many benefits of this injector includes a design that is intended for easy cleaning and maintenance of the unit, because it is inevitable that some thermoplastic residue will be released into the receptacle at some point throughout the use of the injector. It has 4 screws located on the plaque at the top of the machine, the screws are simply unscrewed to remove the cylinder, then the cylinder can be easily cleaned of residue. Additionally, this unit has a self purging system, eliminating the need for hammering out cylinders.

Features
- Inject with a touch of a button
- Built-in furnace
- Self-purging system
- Easy clean up and maintenance of unit
- Compact table top design

Specifications
Yield: Approximately 30 cases per day
Weight: 40 lbs. / 18 kilos
Dimensions: Width 8”/Height 23”/Depth 13.5”
Available in: 110v

GROUP/ITEM # DESCRIPTION
099-3525-01 Auto Air Injector w/Furnace 110v

DUPLICATING MACHINE / 2 GALLON

One of the only double boiler tanks in the market, and the only double boiler that uses anti-freeze instead of circulating water. This engineering eliminates the need to connect the machine to a water source and to drain water periodically. The anti-freeze never needs to be changed, simply check the level of anti-freeze every few months and maintain at specific level.

The machine pays for itself by doubling the life of your hydrocolloid material. The double boiler does not allow the material to burn, a significant saving for your laboratory.

The double boiler spares the hydrocolloid paste from sticking to the sides of the tank. This means that the mixer turns periodically instead of constantly (like other duplicating machines), saving on electricity and needless use of mechanical parts.

GROUP/ITEM # DESCRIPTION
099-3602-01 Duplicating Machine / 2 gallon
### tcs® FUSING LIQUID

The tcs® Fusing Liquid is used for repairs and additions to existing tcs® Unbreakable Partials. The Fusing Liquid is ONLY used when flasking and injection are necessary.

<table>
<thead>
<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-3812-01</td>
<td>Fusing Liquid 1 fl. oz.</td>
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</table>

### tcs® CEMENT

The tcs® Cement is used to secure teeth in the stone prior to injection. It is mild enough not to bond the stone to the teeth during injection.

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-3801-01</td>
<td>Cement 1 fl. oz.</td>
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</tbody>
</table>

### tcs® MOLD RELEASE SPRAY

The tcs® Mold Release Spray is a colorless and non-staining multi-purpose food grade lubricating spray. Use to ease the purging of the furnace accessories and tcs® cartridges during the injection process.

<table>
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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-3814-01</td>
<td>Mold Release Spray 16 oz.</td>
</tr>
</tbody>
</table>

### tcs® E-Z Flow

tcs® E-Z Flow is a revolutionary solution that is used as a separating medium for processing thermoplastics. The tcs® E-Z Flow simplifies the application of separator.

Partials come out shiny and clean, free of stone stuck to the partial. The finishing and polishing time of the thermoplastic is significantly reduced.

<table>
<thead>
<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>099-4217-01</td>
<td>TCS E-Z Flow 16 oz.</td>
</tr>
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</table>

### tcs® TWIST DRILLS

Twist Drills are used to create the diatoric retention in acrylic teeth that are necessary for fabricating a tcs® Unbreakable Partial.

<table>
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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-5005-01</td>
<td>Twist Drills 005 6 pack</td>
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<tr>
<td>099-5006-01</td>
<td>Twist Drills 006 6 pack</td>
</tr>
<tr>
<td>099-5009-01</td>
<td>Twist Drills 009 6 pack</td>
</tr>
<tr>
<td>099-5012-01</td>
<td>Twist Drills 012 6 pack</td>
</tr>
</tbody>
</table>

### tcs® HOT AIR WELDER

The Hot Air Welder is used for minor repairs or additions to a tcs® Unbreakable Partial.

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<tr>
<th>GROUP/ITEM #</th>
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<tbody>
<tr>
<td>099-3714-01</td>
<td>Hot Welder</td>
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</tbody>
</table>
**tcs® Manual & Automatic Injector Kits**

*Kits include the recommended products to properly fabricate tcs® removable partials.*

**Kits Include:**
- 6 packs of tcs® Unbreakable Std. Pink Medium
- 2 tcs® Injection Flasks
- 1 Hot Air Welder
- 1 tcs® Carving Knife
- 1 tcs® Mold Release Spray
- 1 tcs® Cement
- 1 tcs® Fusing Liquid
- 1 oz of tcs® E-Z Flow
- 1 tcs® Rubberized abrasive 304-F
- 1 tcs® Rubberized abrasive 306-F
- 1 tcs® Rag Buff
- 1 tcs® Turbo Buff
- 1 Box of tcs® Dental Appliance Cleaner
- 10 Pink Stone Wheels
- 10 Rubber Wheels #723

For the Manual Injector System add:
- 1 tcs® Manual Injector System
- 1 tcs® Digital Furnace
- 2 Melting Cylinder with Handle
- 1 Bronze Disk thin
- 2 Bronze Disks thick
- 1 Knock Out Kit

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-3505-01</td>
<td>tcs® Manual Injector System</td>
</tr>
</tbody>
</table>

For the Automatic Air Injector System add:
- 1 tcs® Automatic Air Injector System w/built in Furnace

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-3526-01</td>
<td>tcs® Automatic Air Injector with Furnace Complete System</td>
</tr>
</tbody>
</table>

**tcs® Finishing Kit**

**Kits Include:**
- 1 Cut Off Disk
- 1 Mandrel for Cut Off Disk
- 1 Knock Down Wheel
- 1 Chuck for Knock Down Wheel
- 1 Knife w/Blade
- 1 Rubberized Abrasive 304
- 1 Rubberized Abrasive 306
- 1 Box Pink Wheels (100)
- 1 Box Brown Rubber Wheels (100)
- 1 Carbide Bur (item #50251G-01)

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<tr>
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<tr>
<td>099-4214-01</td>
<td>tcs® Finishing Kit</td>
</tr>
</tbody>
</table>

**tcs® Doctor Adjustment Kit**

**Kits Include:**
- 2 shapes f Carbide Burs (Item #50C79-01 and 50C25-01)
- 2 Green Mounted Stones
- 2 Large Brown Rubber point
- 2 Small Brown Rubber point
- 1 Box of tcs® Concentrated Denture Cleaner

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<tr>
<th>GROUP/ITEM #</th>
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<tbody>
<tr>
<td>099-4014-01</td>
<td>tcs® Doctor Adjustment Kit</td>
</tr>
</tbody>
</table>
“Equipment Accessories Cont.”

**tcs® ECONO CUTTER X-LRG.**
The 4” Diameter Econo Cutter is used to cut off the sprues from the tcs® restorations.

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<thead>
<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4203-01</td>
<td>Econo Cutter X-Lrg.</td>
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</table>

**tcs® ECONO CUTTER MANDREL**
Special mandrel required for the 4” diameter Econo Cutter

<table>
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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>099-4204-01</td>
<td>Econo Cutter Mandrel</td>
</tr>
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</table>

**tcs® WHITE KNOCK DOWN WHEEL 3 x 3/8**
Ideal for tcs® restoration as one of the first steps in finishing. Use to cut the excess bulk and trim partial to the desired length.

<table>
<thead>
<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4211-01</td>
<td>White Knock Down Wheel 3 x 3/8</td>
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</table>

**tcs® KNOCK DOWN WHEEL CHUCK**
Mandrel used with the White Know-Down Wheel and the Rubberized Abrasives (wheel 304F and 306F).

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4212-01</td>
<td>Knock Down Wheel Chuck</td>
</tr>
</tbody>
</table>

**tcs® CARVING KNIFE**
This knife is excellent for removing extended fibers that sometimes appear during processing of tcs® partials. It is also used to define the neclines of the tcs® restorations when necessary.

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4201-01</td>
<td>tcs® Carving Knife</td>
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</table>

**tcs® KNIFE BLADES**
Replacement Blades for the tcs® Carving Knife.

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4202-01</td>
<td>Knife Blades - 12 pack</td>
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</table>

**tcs® RUBBERIZED ABRASIVES**
Long-lasting wheel for smoothing tcs® restorations during the finishing stage.

<table>
<thead>
<tr>
<th>GROUP/ITEM #</th>
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<tbody>
<tr>
<td>099-4304-01</td>
<td>Rubber Wheel 304-F</td>
</tr>
<tr>
<td>099-4306-01</td>
<td>Rubber Wheel 306-F</td>
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</table>
### tcs® PINK GRINDING WHEELS

The Pink Grinding Wheel is an excellent and economical product for the finishing stage of tcs® restorations.

<table>
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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4205-01</td>
<td>Pink Grinding Wheels</td>
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### tcs® RUBBER WHEELS #723

The Small Brown Rubber Wheels are used as the last step prior to polishing tcs® restorations.

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4503-01</td>
<td>Rubber Wheel #723</td>
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### 20 GREEN MOUNTED STONE

Green Mounted Points are used during the finishing stage of tcs® restorations. They cut thermoplastics moderately, and leave a smooth surface.

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4501-01</td>
<td>Green Mounted Grinding Stone</td>
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</table>

### tcs® RUBBER POINTS

These Rubber Points are ideal for making minor chair-side adjustments.

<table>
<thead>
<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4510-01L</td>
<td>Rubber Point Lrg.</td>
</tr>
<tr>
<td>099-4511-01S</td>
<td>Rubber Point Small</td>
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</tbody>
</table>

### tcs® CARBIDE BURS

Specifically designed to cut through thermoplastics, these burs are long-lasting with high cutting efficiency.

<table>
<thead>
<tr>
<th>GROUP/ITEM #</th>
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<tbody>
<tr>
<td>099-50251G-01</td>
<td>Carbide Bur</td>
</tr>
<tr>
<td>099-50C25-01</td>
<td>Carbide Bur</td>
</tr>
<tr>
<td>099-50C79-01</td>
<td>Carbide Bur</td>
</tr>
<tr>
<td>099-50G79-01</td>
<td>Carbide Bur</td>
</tr>
</tbody>
</table>
“Equipment Accessories Cont.”

**tcs® POLYCRIL**

An advanced formula for high-speed polishing of acryliks and thermoplastics

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4298-01</td>
<td>Polycril 1 LB.</td>
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</tbody>
</table>

**tcs® RAG BUFF**

High quality and long lasting rag buff stitched only in the center for the extra softness needed for polishing tcs® restorations. The rag buff is used with pumice or pumice substitute and dry for the high shine process. 

*Diameter 4” x 40 ply*

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4207-01</td>
<td>4”x40 Leather Ctr Buff - Hi Shine</td>
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</table>

**tcs® BROWN TRIPOLI**

Designed for high shine of tcs® Unbreakable.

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<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tr>
<td>099-4206-01</td>
<td>Brown Tripoli - 2 lbs</td>
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</table>

**tcs® GREEN HIGH SHINE**

Designed for high shine of tcs® Unbreakable.

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4209-01</td>
<td>Green High Shine - 5 oz</td>
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**tcs® WHITE/PINK HIGH SHINE**

Designed for high shine of tcs® Unbreakable.

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>099-4210-01</td>
<td>White/Pink High Shine - 5 oz</td>
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</table>

**tcs® BLUE HIGH SHINE POLISHING PASTE**

The final step in the polishing process for the tcs® restorations, usually used for 3 to 5 minutes with a dry soft rag buff at low speed.

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<th>GROUP/ITEM #</th>
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<tbody>
<tr>
<td>099-4215-01</td>
<td>High Shine Polishing Paste - 6.7 oz</td>
</tr>
</tbody>
</table>

**tcs® POLISHING KIT**

The tcs® Polishing Kit includes all the essential items recommended for the polishing stage of tcs® restorations. Items are also sold individually.

Kit includes:
- 1 lb of Polycril
- 1 bar Green High Shine
- 1 bar White/Pink Shine
- 1 bar Blue High Shine
- 3 Rag Buffs
- 1 tcs® Turbo Buff

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<tr>
<th>GROUP/ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>099-4290-03</td>
<td>Polishing Kit</td>
</tr>
</tbody>
</table>
tcs® COOL MINT WIPES
Individually wrapped, mint flavor wipes to clean and refresh appliances ON-THE-GO! Conveniently store them in purses, bags, pockets, etc. to keep appliances clean and fresh when it is most needed!

GROUP/ITEM #        DESCRIPTION
099-4504/20FR       Cool Mint Wipe (20 Pack)
099-4504/FR-01      Cool Mint Wipe (70 Pack)
099-4504/SAM        Cool Mint Wipe Sample

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**tcs® CONCENTRATED APPLIANCE CLEANER**
Dissolves away stains that brushing leaves behind. Removes coffee, tea, tobacco, and iron stains as well as plaque, tartar, calcium and calculus.

*Over-the-counter cleaners are not recommended for thermoplastic restorations.*

GROUP/ITEM #        DESCRIPTION
099-4505-01    Dental Appliance Cleaner 10 Pk.
099-4505/SAM    Dental Appliance Cleaner Sample

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**tcs® PALATAL WAX**
Pre-formed palates created with the recommended thickness of a tcs® palate.

GROUP/ITEM #        DESCRIPTION
099-5015-01    Palatal Wax